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SURGE BRAKES PARTS BREAKDOWN

SURGE BRAKES PARTS LIST

REF. PART NO.	QTY.	DESCRIPTION
01	1	16" Brake Line
02	2	Rubber Grommet
03	1	1/4" Flexible Hose
04	2	1/2" Brass Hose (outer)
05	1	1/4" Brass Hose (inner)
06	2	Rubber Brake Line Cap
07	2	1/2" Brake Hose (outer)
08	1	1/2" Check Valve (2" Hose End top fit)
09	4	1/2" Hose Washer (2 per drum)
10	4	1/2" Brake Line
11	4	Rubber Protector
12	2	1/2" Brake Line Tee
13	1	1/2" Hose
14	1	1/2" x 1/2" Nut/Tightening Bolt
15	1	Spring Brake System
16	1	Left Brake Cylinder
17	1	Right Brake Cylinder
18	1	1/2" Brake Drum

BLEEDING THE SYSTEM

The first requirement for safe, surge hydraulic braking is the use of quality brake fluid. Use only DOT 3 or DOT 4 brake fluid from a sealed container.

If pressure operating equipment is available, follow the manufacturer's instruction in bleeding the system.

If system must be bled manually, proceed as follows: Fill master cylinder with fluid. Install bleeder hose on first wheel cylinder to be bled.

Have hose end of hose submerged in brake fluid in glass container to observe bubbling.

By loosening the bleeder screw located in the wheel cylinder axle nut, the system is open to the atmosphere through the passage drilled in the screw. Pump actuator with long steady strokes. The bleeding operation is completed when bubbles no longer rise to the surface of the fluid. **Be sure to check bleeder screw security.**

Repeat bleeding operation at each wheel cylinder. During the bleeding process, replenish the brake fluid in the level hose not set below the 1/2 full level in the master cylinder reservoir. After bleeding is complete, make sure master cylinder reservoir is filled and filler cap is securely in place.

After the bleeding operation has been completed, apply pressure to the system and check the whole brake system for leaks.

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